

# ENGINEERED TO LAST BEAUTIFULLY

TRIM | MOULDING | FASTENING | ADHESIVES

**AZEK**<sup>®</sup>  
Exteriors







TIPS	09
TRIM	10
CORNERBOARD	13
WATER MANAGEMENT	14
J-CHANNEL SERIES	16
SOFFIT SYSTEM	20
COLUMN WRAP	21
BEADBOARD	22
MOULDING	24
WINDOW SURROUNDS	28
FASTENING	32
ADHESIVES	33

# BUILD WITH THE BEST



*"We prefer to use AZEK trim because we can trust in the reliability of the product to withstand our winters and summers in Buffalo, NY. AZEK trim's workability combined with using the cortex hidden fastener system leaves the product looking untouched and the customer amazed at the possibilities."*

- Jeremy Kamholz  
Kamholz Landscape Construction

With over 20 years in the business, multiple industry awards for the most used and highest quality brand and an industry leading warranty, AZEK Exteriors sets the bar for trim and moulding. In addition to the commitment to quality, AZEK focuses on pushing innovation to deliver premium products designed for improved installation and longer-lasting performance. Our commitment to making the lives of building professionals easier and satisfying even the most discerning homeowners is all part of what makes AZEK the #1 brand for premium trim and moulding.

## INDUSTRY LEADING WARRANTY



We guarantee the integrity of our products with our Lifetime Limited Warranty that covers rotting, splitting, splintering, peeling and warping. See [AZEKexteriors.com/warranty](http://AZEKexteriors.com/warranty) for more information.

## MOST TRUSTED BY CONTRACTORS



In a survey of 1,059 builders and 1,493 remodelers, AZEK earned the #1 Quality Rating in 2019 from Builder and Remodeler magazines. AZEK is dedicated to meeting the highest expectations and delivering reliable, consistent products that building professionals can rely on to grow their business.

## HIGH ENDURANCE

Every piece of AZEK Trim and Moulding is resistant to moisture. A longer life cycle compared to other materials and negligible maintenance costs makes AZEK the ideal choice for any exterior, even coastal and other harsh climates.

## INNOVATION THAT MATTERS

Whether it is developing products with premium material sciences or creating new trim and moulding profiles, AZEK focuses innovation on making the lives of building professionals easier. Learn more about AZEK's newest problem-solving innovations such as PaintPro® technology, water management profiles and expanded use of protective film in the following pages.



# AZEK® Trim Outperforms Wood Trim

AZEK Trim is made from engineered polymer to provide a durable, long-lasting building material that is far more resistant to the elements than wood. No sealants needed on surfaces or cut ends; every inch of our trim is equally protected against moisture. Wood also requires constant maintenance while all AZEK Trim only needs minimal maintenance. With superior uniformity, durability, workability, beauty and much more, AZEK PVC Trim is the better choice for exteriors than wood.

	AZEK PVC TRIM	WOOD TRIM
<b>UNIFORMITY</b>		
Consistent density	★	★
Square edges	★	★
No knots	★	
No waste; every inch usable	★	
Premium lengths; no upcharge	★	
<b>DURABILITY</b>		
Will not rot, split, splinter, delaminate, warp or swell excessively from moisture	★	
Impervious to moisture and insect-resistant	★	
Suitable for ground and masonry contact	★	
Lifetime limited warranty	★	
Handles easily without breakage	★	★
<b>WORKABILITY</b>		
Use standard woodworking tools	★	★
Safely milled, shaped, and moulded without special safety equipment	★	★
Can be heat formed	★	
Fasten close to edge without predrilling	★	
Rout and cut without chip outs	★	✶
<b>BEAUTY</b>		
Readily accepts paint* and stain	★	★
Complements all housing exteriors	★	★
Can be crafted for unique applications	★	✶
<b>EXTRAS</b>		
Experienced and dedicated full-time sales force	★	
Available in trim boards, sheets, cornerboards, beadboard, and mouldings	★	
Special labor saving solution profiles available	★	

★ **ALL PRODUCTS MEET CRITERIA**    ✶ **SOME PRODUCTS MEET CRITERIA**

\*Visit [AZEKexteriors.com](http://AZEKexteriors.com) for more information



Made in the USA

*"The low maintenance is an easy sell. It's consistent and easy to work with. The Cortex hidden fasteners just disappear. The flex is needed since we primarily do curved projects."*

Mark King  
Infinite Decks

# Paint or No Paint, AZEK Has The Solution



CLASSIC AZEK TRIM	
Classic White	Goes with any color siding
Save Time and Money	Fast installation; no paint, stains or sealant required
More Profiles	Wide array of profiles to mix and match to suit any architectural style
Resists Fading	Protected by UV inhibitors to guard against fading and yellowing
Superior Durability	Resistant to moisture; will not rot, warp or crack and maintains a like-new appearance through harshest weather
Guaranteed	Lifetime Limited Warranty

## Classic AZEK Trim—Crisp, Bright White

The ultimate exterior match-maker, AZEK Trim comes ready to install in brilliant white with two finish options (Traditional and Frontier) to complement and instantly elevate any surrounding. AZEK Classic Trim can be painted, but it is not required so installations can go faster when not painted. UV inhibitors protect against yellowing so our wide array of profiles are easily mixed and matched in the same fade-resistant white.



AZEK TRIM WITH PAINTPRO® TECHNOLOGY	
Enhanced Paintability	Engineered for long-lasting paint performance; superior adhesion helps prevent chips and flakes
Save Time and Money	No Sanding. No Priming. 30-minute dry time.
Flexible Design	Engineered for paint. Makes adding color easier and faster than ever before
Superior Durability	Resistant to moisture, will not rot, warp or crack. Provides a painted finish with less on-going maintenance
Guaranteed	Lifetime Limited Warranty

## PaintPro® Technology—The Best Trim Substrate for Paint

If your project requires painting trim, AZEK PVC Trim with PaintPro technology is the perfect choice. No sanding. No priming. Faster dry times. PaintPro Trim maintains the long-lasting, low-maintenance benefits of PVC trim while adding enhanced paintability. Save time and money with virtually no prep needed and fast 30-minute dry time. Paint bonds securely for lasting adhesion that resists splits, chips and flakes. All PaintPro trim boards come with reversible finish; smooth Traditional and woodgrain Frontier. [www.AZEKexteriors.com/paint-pro](http://www.AZEKexteriors.com/paint-pro)



# Design with a Wide Array of Profiles

AZEK Exteriors offers one of the largest collections of trim and moulding profiles with each piece designed to provide beautiful and complementary framing to any structure. Choose from our inspired collection of products that add elegant details in a variety of applications.

## UNIFORM

AZEK Trim and Moulding products have consistent structural density in their polymers, allowing for easy milling and continuously smooth surfaces. The precise, sealed edges on all four sides of every board provide a uniform aesthetic.

## DURABLE

AZEK Trim and Moulding will not rot, split, splinter, delaminate or warp. Resistant to destructive insects, moisture and doesn't need staining or sealing. It stays strong whether it's installed in contact with soil or concrete.

## WORKABLE

Easily mill, shape and apply AZEK Trim and Moulding using standard woodworking tools. Route and cut without chipping. Fasten close to edges without splitting or predrilling. Get creative with curves and other heat-formed applications.

## BEAUTIFUL

Manufactured in a crisp semimatte white, AZEK Trim and Moulding adds beauty to any home or project. Protected by UV inhibitors, each board resists fading or yellowing. They're also easy to clean thanks to the sealed edges on all four sides.



**5/4 X 4 TRIM**  
Can be heat formed for a polished finish

**CROSS HEAD PEDIMENT**  
Window head detail

**5/4 X 4 TRIM**  
Window casing and apron

**LARGE HISTORIC SILL**  
Window sill water management

**TRIM SHEET**  
Custom milled shutters

**TRIM SHEET**  
Exterior wall

**COLUMN WRAP**  
Lamp post

**TIMBERTECH® PREMIER RAILING**





**BEADBOARD**  
Porch ceilings  
and walls

**RAMS CROWN**  
Can be used as  
a simpler install  
than traditional  
crown

**BEADBOARD**  
Porch ceilings  
and walls

**TIMBERTECH®  
PORCH  
SLATE GREY**

**RAKE  
MOULDING**  
Stair moulding

**RAMS CROWN**  
Used to frame  
porch

**TIMBERTECH®  
DECK AND  
PORCH**

**5/8 X 11 1/4  
TRIM**  
Traditional look  
stair riser





# Protective Film

## AZEK® TRIM WITH PROTECTIVE FILM AVAILABLE FOR TRADITIONAL AND FRONTIER FINISHES

To ensure that it looks as beautiful on your homes as it does when it leaves our facilities, AZEK Trim comes with a protective film to preserve the crisp white semimatte finish. The film protects AZEK Trim through every production phase:

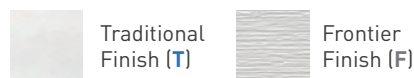
- Shipping
- Repackaging
- Installation
- Storage
- Handling

AZEK Trim with protective film should be kept dry prior to installation.

Do not expose film to direct sunlight for extended periods. Protective film can be removed prior to, during or immediately after installation.



Protective Film will be on the following AZEK Trim Products:



NOMINAL THICKNESS	NOMINAL WIDTH						
	4	5	6	8	10	12	16
5/8	TF	TF	TF	TF	TF	TF	TF
4/4	TF	TF	TF	TF	TF	TF	TF
5/4	TF	TF	TF	TF	TF	TF	TF

**T**-Traditional, Classic AZEK Trim: Both Sides Smooth  
**F**-Frontier, Classic AZEK Trim: Reversible, Smooth & Woodgrain



# Tips for AZEK® Trim

AZEK Trim is engineered for installation ease to save time and labor. AZEK's lightweight and durable PVC trim material lasts much longer than wood but can be cut, drilled and fastened with standard woodworking tools. See below for more tips to use at the worksite. Read our full installation guide at [azekexteriors.com/resources/installation-help](http://azekexteriors.com/resources/installation-help).



## CUTTING

The more teeth on a blade, the smoother the cut of trim. Carbide-tipped finish blades or framing type blades are better suited for cutting AZEK Trim than steel blades.



## BONDING

AZEK PVC Cement is best used in joints by fusing the trim boards together. To join boards in the center, use a scarf cut joint for best results. AZEK Fast and Slow Cure bonds AZEK Trim to other AZEK Trim as well as steel, aluminum, masonry and wood.

See pages 33-35 details.



## FASTENING

Predrilling is not required when fastening. Use #7/8 stainless steel screws, blunt point full head stainless steel or galvanized fasteners. Two fasteners at least 1-1/2" in length per framing member. Trim that is 12" or wider requires additional fasteners, and also not to exceed 8" on center.



## CORTEX FASTENING

Use the innovative collated Cortex® fastening system to save time in the field and leave a smooth trim surface with no fasteners visible. Attach trim securely and cover holes with plugs that perfectly match the rest of the trim.

See page 32 for details.



## PAINTING

While you can paint Classic AZEK Trim, your best option for fast and easy painting is AZEK Trim with PaintPro technology. There are a few recommended paint types that will provide best results. Visit the link below and find our Painting PVC Made Easy guide for more information on applicable paints and where they are available.

[www.azekexteriors.com/paint-pro](http://www.azekexteriors.com/paint-pro)



## DENTS AND CLEAN UP

Small dents and scratches can easily be removed using a heat gun (always practice on a piece of scrap before attempting). Soap and water will clean most areas, but degreasers and mineral spirits can be used for heavy scuff marks.



AZEK® Trim with PaintPro®  
Technology: reversible  
(one side smooth, one side  
woodgrain)

Classic AZEK  
Traditional finish:  
smooth on both sides

Classic AZEK Frontier finish:  
reversible (one side smooth,  
one side woodgrain)

# AZEK® Trim

## Traditional, Frontier and PaintPro

All AZEK Trim is long-lasting, moisture-resistant and keeps its appearance with very little maintenance. No staining or sealing needed for protection. Easily mill and route our trim, or heat form it before painting for exquisite customized or curved applications. Classic AZEK Trim's brilliant white complements any exterior while AZEK Trim with PaintPro® was made to be painted.

8/4 X THICKNESS		
NOMINAL	ACTUAL	18'
8/4 x 4	1 1/2" x 3 1/2"	T
8/4 x 6	1 1/2" x 5 1/2"	T
8/4 x 8	1 1/2" x 7 1/4"	T
8/4 x 10	1 1/2" x 9 1/4"	T
8/4 x 12	1 1/2" x 11 1/4"	T

6/4 X THICKNESS		
NOMINAL	ACTUAL	20'
6/4 x 4	1 1/4" x 3 1/2"	F
6/4 x 6	1 1/4" x 5 1/2"	F
6/4 x 8	1 1/4" x 7 1/4"	F
6/4 x 10	1 1/4" x 9 1/4"	F
6/4 x 12	1 1/4" x 11 1/4"	F

**T**-Traditional, Classic AZEK Trim: Both Sides Smooth  
**F**-Frontier, Classic AZEK Trim: Reversible, Smooth & Woodgrain  
**P**-PaintPro Technology AZEK: Reversible, Smooth & Woodgrain

5/4 X THICKNESS					
NOMINAL	ACTUAL	12'	16'	18'	20'
5/4 x 4	1" x 3 1/2"	TF	P	TF	TF
5/4 x 5	1" x 4 1/2"	TF		TF	TF
5/4 x 6	1" x 5 1/2"	TF	P	TF	TF
5/4 x 8	1" x 7 1/4"	TF	P	TF	TF
5/4 x 10	1" x 9 1/4"	TF	P	TF	TF
5/4 x 12	1" x 11 1/4"	TF	P	TF	TF
5/4 x 16	1" x 15 1/4"	TF		TF	TF

4/4 X THICKNESS				
NOMINAL	ACTUAL	12'	16'	18'
1 x 2	3/4" x 1 1/2"		P	TF
1 x 3	3/4" x 2 1/2"		P	
1 x 4	3/4" x 3 1/2"	TF	P	TF
1 x 5	3/4" x 4 1/2"	TF		TF
1 x 6	3/4" x 5 1/2"	TF	P	TF
1 x 8	3/4" x 7 1/4"	TF	P	TF
1 x 10	3/4" x 9 1/4"	TF	P	TF
1 x 12	3/4" x 11 1/4"	TF	P	TF
1 x 16	3/4" x 15 1/4"	TF		TF

5/8 X THICKNESS		
ACTUAL	12'	18'
5/8" x 3 1/2"	TF	TF
5/8" x 5 1/2"	TF	TF
5/8" x 7 1/4"	TF	TF
5/8" x 9 1/4"	TF	TF
5/8" x 11 1/4"	TF	TF
5/8" x 15 1/4"	TF	TF

Traditional Finish (T)    Frontier Finish (F)    PaintPro Technology (P)



## AZEK® Sheet

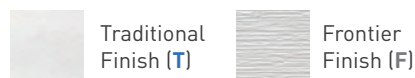
### Traditional, Frontier and PaintPro

Applications over 16" wide are easy with AZEK Sheet. Use them for bay windows, dormers, and raised panels.

SHEET					
ACTUAL	8'	10'	12'	18'	20'
3/8" x 4'*	TF	TF	T	T	
1/2" x 4'*	TF	TF	T	T	
5/8" x 4'	T	T	T	T	
3/4" x 4'	TFP	TFP	T	T	
1" x 4'	T	T	T	T	T

\* 3/8" and 1/2" sheets are not intended to be cut into trim pieces. These profiles must be glued to a substrate and mechanically fastened. Contact an AZEK Sales Rep with questions.

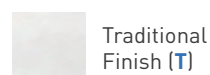
**T**-Traditional, Classic AZEK Trim: Both Sides Smooth  
**F**-Frontier, Classic AZEK Trim: Reversible, Smooth & Woodgrain  
**P**-PaintPro Technology AZEK: Reversible, Smooth & Woodgrain



## AZEK to Mill (ATM)

ATM's thick profile makes it an ideal material for fabrication. Its consistent density offers a superior product for milling operations.

AZEK TO MILL					
ACTUAL	8'	10'	12'	18'	20'
1 1/4" x 9 1/4"				T	
1 1/4" x 48"	T				
1 1/2" x 48"	T	T	T		T



Milling and Routing



ATM comes in a thicker profile to allow milling and routing while maintaining strength.



### INDUSTRY LEADING WARRANTIES

With decades in the business partnered with dedicated investments to research and development, AZEK makes it our mission to provide the best materials on the market. We guarantee the integrity of our trim and moulding with a lifetime limited warranty that covers rotting, splitting, splintering, peeling and warping. It is also easy to maintain and resistant to mold, mildew and moisture damage. For more information, visit [AZEKexteriors.com/warranty](http://AZEKexteriors.com/warranty).





Shown:  
Flange Slotted  
Window Trim and  
Cornerboard

## Flange Slotted Window Trim



Typical window trims installed over a window nailing fin need to be shimmed or pulled back for the trim to lay flat. Flange Slotted Window Trim does not and is engineered to create beautiful, consistent and long-lasting window surrounds by removing the installation challenges created by windows installed with a nailing fin. The relief milled into Flange Slotted Window Trim accommodates the window nailing flange for most common window surround profiles for more efficient installation.

FLANGE TRIM		
NOMINAL	ACTUAL	18'
5/4 x 4" Slotted	1" x 3 1/2"	TF
5/4 x 4" Slotted & Rabbeted	1" x 3 1/2" with 3/4" Rabbeted Channel	TF
5/4 x 6" Slotted	1" x 5 1/2"	TF
5/4 x 6" Slotted & Rabbeted	1" x 5 1/2" with 3/4" Rabbeted Channel	TF

## Rabbeted Trim



With rabbeted edges, this one-piece trim board is designed to ease siding installation and deliver a crisp façade. Rabbeted AZEK Trim also makes installation easier and provides a clean finish.

RABBETED TRIM (1" x 1" channel)		
NOMINAL	ACTUAL	18'
5/4 x 4	1" x 3 1/2"	TF
5/4 x 6	1" x 5 1/2"	TF
5/4 x 8	1" x 7 1/4"	TF

**T**-Traditional, Classic AZEK Trim: Both Sides Smooth  
**F**-Frontier, Classic AZEK Trim: Reversible, Smooth & Woodgrain  
**P**-PaintPro Technology AZEK: Reversible, Smooth & Woodgrain



Traditional  
Finish (T)



Frontier  
Finish (F)

Shown:  
Cornerboard

## Cornerboard



With seams that will not open, AZEK® Cornerboards offer faster and more aesthetically pleasing installations to complement any home exterior. Unlike two-piece cornerboards, which attract dirt in the seam, our one-piece cornerboards feature smooth outside edges to keep dirt away and help prevent cuts during installation.

CORNERBOARD			
NOMINAL	ACTUAL	10'	20'
5/4 x 4" x 4"	1" x 3 1/2" x 3 1/2"	TF	TF
5/4 x 6" x 6"	1" x 5 1/2" x 5 1/2"	TF	TF
5/4 x 8" x 8"*	1" x 7 1/4" x 7 1/4"		T

## Rabbeted Cornerboard



With rabbeted edges, this one-piece cornerboard is designed to make siding installations a breeze and help deliver a crisp façade. Unlike the two-piece cornerboards in the marketplace, which attract dirt in the seam, our one-piece cornerboards feature smooth outside edges to keep dirt away and help prevent cuts during installation.

RABBETED CORNERBOARD			
NOMINAL	ACTUAL	10'	20'
5/4 x 4" x 4"	1" x 3 1/2" x 3 1/2"	TF	TF
5/4 x 6" x 6"	1" x 5 1/2" x 5 1/2"	TF	TF
5/4 x 8" x 8"*	1" x 7 1/4" x 7 1/4"		T

\*5/4 x 8" x 8" only available in Traditional

**T**-Traditional, Classic AZEK Trim: Both Sides Smooth  
**F**-Frontier, Classic AZEK Trim: Reversible, Smooth & Woodgrain  
**P**-PaintPro Technology AZEK: Reversible, Smooth & Woodgrain



Traditional  
Finish (T)



Frontier  
Finish (F)





Shown:  
One-Piece  
Skirt Board

## Water management needs more than just gutters

### TAKE CONTROL OF WATER FLOW

AZEK® Trim and Moulding is an integral part of water management. When used correctly, AZEK products can help reduce the damaging effects of moisture.

### PERMEABLE MATERIALS CAN ABSORB WATER

Material is key to the control of water and avoiding moisture damage. Water absorbed by permeable materials like wood can't be drained away, causing rot and mold. Wood expands and contracts from moisture, creating cracks, splits and worse. Every piece of AZEK Trim and Moulding is extremely moisture-resistant, leading to a longer service life with better water management.

### BOTH DECORATIVE AND PROTECTIVE

In addition to having built-in moisture resistance and water management capabilities, the decorative design of AZEK Trim and Moulding complements the surrounding exterior while protecting it.

## One-Piece Skirt Board



The perfect transition between siding and grade, the AZEK One-Piece Skirt Board is designed to eliminate the need for a separate starter strip, skirt board and flashing. In addition to its consolidated three-in-one function, the slanted top of the board helps drain water away from the structure. It also helps make fiber cement or wood composite siding compliant with manufacturer's written installation clearance requirements. Save time and cost without compromising beautiful aesthetics.

#### ONE-PIECE SKIRT BOARD

NOMINAL	ACTUAL	18'
4/4 x 8	3/4" x 7 1/4"	TF
4/4 x 10	3/4" x 9 1/4"	TF
5/4 x 6	1" x 5 1/2"	TF
5/4 x 8	1" x 7 1/4"	TF
5/4 x 10	1" x 9 1/4"	TF

**T**-Traditional, Classic AZEK Trim: Both Sides Smooth  
**F**-Frontier, Classic AZEK Trim: Reversible, Smooth & Woodgrain  
**P**-PaintPro Technology AZEK: Reversible, Smooth & Woodgrain

Shown:  
Universal  
Skirt Board

## Universal Skirt Board



A two-piece skirt board with a two-sided trim board in reversible Traditional (smooth) and Frontier (woodgrain) finish designed to assist with water management and material transitions. Routed with a universal siding interface for quick and easy installation. Unlike other skirt boards\*, the AZEK Universal Skirt Board works well with fiber cement, vinyl, or wood siding. No starter strips needed.

UNIVERSAL SKIRT BOARD		
NOMINAL	ACTUAL	18'
5/4 x 6	1" x 5 1/2"	F
5/4 x 8	1" x 7 1/4"	F
5/4 x 10	1" x 9 1/4"	F
5/4 x 12	1" x 11 1/4"	F
1 1/2" nailing flange length		
1/4" drip edge overhang		

\*Universal Skirt Board works with many products; ensure compatibility before purchase.



Traditional  
Finish (T)



Frontier  
Finish (F)

## Integrated Drip Edge



Designed to assist with water management efforts around doors and windows. Comes in two pieces with a reversible trim board; one side in smooth Traditional finish and the other in woodgrain Frontier finish. Routed to accept a drip edge for channeling water away from window and door surrounds. Easy to install, the drip edge has an integrated nailing flange to reduce installation time and costs.

INTEGRATED DRIP EDGE		
NOMINAL	ACTUAL	18'
5/4 x 4	1" x 3 1/2"	F
5/4 x 6	1" x 5 1/2"	F
1 1/4" nailing flange length		
1/8" drip edge overhang		



# J-Channel Trim Series—designed for premium vinyl siding products

The AZEK® J-Channel Trim Series saves installation time and reduces material cost while beautifully complementing premium vinyl siding.

## Problem: Common Casing Applications

- Requires the purchase and installation of additional j-channel
- Requires additional cost to paint trim
- Unattractive appearance lessens curb appeal



## Solution: AZEK J-Casing

- Integrated J-Casing eliminates extra purchases and installation
- Paint not required for protection
- Beautifully designed to complement its surroundings



**J-QUICK CORNERS**  
One-piece corners designed for fast installs with premium siding.

**CLASSIC AZEK TRIM**  
Used as fascia

**CLASSIC AZEK TRIM**  
Used as fascia



**RAMS CROWN**

Perfectly placed in the angle of the frieze and plancier.

**Enhanced Aesthetics**

Architectural designs and seamless finishing elevate beauty

**Easy Install**

Eliminates extra steps in the process and saves time

**Cost Savings**

Faster installation allows for greater work efficiency and labor savings

**Low-Maintenance**

Long-term durability eliminates the need for painting for protection and other maintenance

**Problem:** Common Corner Applications

- Complicated installation requires combining two pieces of trim to make outside corner
- Requires the purchase and installation of additional j-channel
- Unattractive appearance lessens curb appeal

**Solution:** AZEK J-Quick Corner

- One-piece cornerboard with integrated j-channel simplifies installation
- Paint not required for protection
- Single, continuous corner piece gracefully joins siding to trim

**J-CASING**

Single-piece trim, designed to work with premium vinyl siding

**AZEK CROWN MOULD**

Adds the finishing touch of detail with decorative crown moulding

**COLUMN WRAP**

Quickly finish columns with interlocking column system





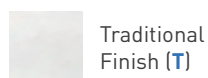
## AZEK J-Channel Series

### J-Casing

AZEK® J-Casing offers the most beautiful and seamless transition between siding and trim. Engineered to reduce labor and save costs by eliminating the need for field-applied paint for protection and installing extra j-channels.



J-CASING				
DESCRIPTION	ACTUAL	12'	16'	18'
1 x 4 J-Casing	1 1/8" x 3 1/2"		<b>T</b>	<b>T</b>
1 x 6 J-Casing	1 1/8" x 5 1/2"	<b>T</b>		



Traditional  
Finish (**T**)

BRICK MOULD J-CASING		
DESCRIPTION	ACTUAL	18'
Brick Mould J-Casing	1 1/4" x 2"	<b>T</b>

**T**-Traditional, Classic AZEK Trim: Both Sides Smooth  
**F**-Frontier, Classic AZEK Trim: Reversible, Smooth & Woodgrain  
**P**-PaintPro Technology AZEK: Reversible, Smooth & Woodgrain



## AZEK J-Channel Series

### J-Channel Quick Corner™

Installed with hidden fasteners, completely eliminating the need for excessive face nailing and touch-up. Use with multiple types of sidings.

#### J-CHANNEL QUICK CORNER OUTSIDE CORNER

DESCRIPTION	ACTUAL	20'
4 x 4 J-Quick Corner	1" x 3 1/2" x 3 1/2"	T
6 x 6 J-Quick Corner	1" x 5 1/2" x 5 1/2"	T

#### J-CHANNEL QUICK CORNER INSIDE CORNER

DESCRIPTION	ACTUAL	20'
3 x 3 J-Quick Corner	3/8" x 2 1/2" x 2 1/2"	T

Traditional  
Finish (T)



*"These products save time on install, eliminate finish nail holes, eliminate the need for touch-up and caulking, all while adding an eye popping, enduring curb appeal to homeowners and builders that no other product can stand up to."*

Kelly Wysinski-Carolina Pro Exteriors, LLC



# Soffit System

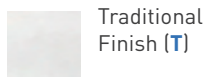
Shown:  
Vented Soffit with  
Notched Fascia  
and Frieze

## Solid and Vented Soffit



Available in two profiles, Solid and Vented. Both provide climate-resistant material for smooth, beautiful finishing to match any home exterior. The Vented Soffit has 8" of venting and 4" of solid pattern that provides 10 inches of free air space per lineal foot to meet or exceed most building codes for ventilation. Vents cut at an angle to prevent insects from nesting; no additional screening necessary.

SOFFITS		
ACTUAL	VENTED 18'	SOLID 18'
1/2" x 12"	T	T
1/2" x 16"	T	T



Traditional  
Finish (T)

T-Traditional, Classic AZEK Trim: Both Sides Smooth  
F-Frontier, Classic AZEK Trim: Reversible, Smooth & Woodgrain  
P-PaintPro Technology AZEK: Reversible, Smooth & Woodgrain

## Frieze and Fascia



Use the Frieze board and notched Fascia for an efficient, easy-to-install Soffit System. Both have a 1/2" deep groove to smoothly join with soffits. The Notched Fascia requires no flashing or cover.

NOTCHED FASCIA		
NOMINAL	ACTUAL	18'
4/4 x 8"	3/4" x 7 1/4"	T
FRIEZE BOARD		
NOMINAL	ACTUAL	18'
5/4 x 6"	1" x 5 1/2"	T



Shown:  
New Tapered  
Column

## Column Wrap

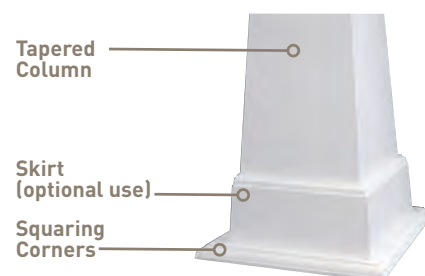


This easy-to-install three-plus-one column wrap profile saves time and installation costs. Three connected panels and a fourth "locking" panel fit easily and securely around a structural support with press-fit seams and clean corners.

COLUMN WRAP				
NOMINAL	INSIDE DIMENSION	OUTSIDE DIMENSION	8'6"	10'
4 x 4	3 3/4" x 3 3/4"	4 3/4" x 4 3/4"	T	T
6 x 6	5 3/4" x 5 3/4"	6 3/4" x 6 3/4"	T	T
8 x 8	7 3/4" x 7 3/4"	8 3/4" x 8 3/4"	T	T

Traditional  
Finish (T)

## Tapered Column



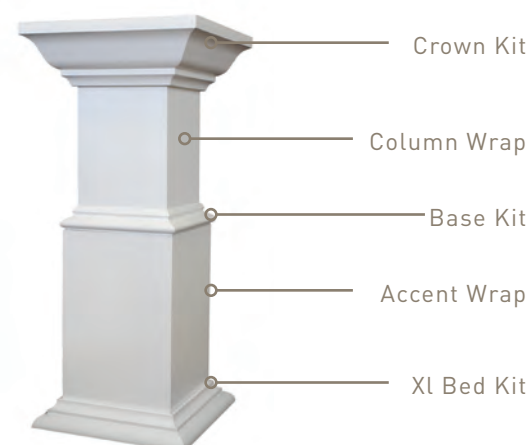
The four-piece Tapered Column adds a craftsman aesthetic to a column wrap's ease of installation. Four pre-cut panels each have a friction-fit miter lock joint to ensure a secure fit and the right angle for each panel. Includes squaring corners and 3 1/2" decorative skirt pieces for the cap and base of each column to fasten and accessorize.

TAPERED COLUMN WITH BASE SKIRT

ACTUAL	5'	6'
12" base / 8" cap	T	T
16" base / 12" cap	T	T

## Coming Soon! NEW Moulding Kits for Column Customization!

Columns are engineered to support the upper level, so why not take their design to the next level? Coming soon to AZEK Exteriors, an offering of accessories for column wraps that add beautiful detail and elegance. Developed for easy installation, these moulding kits make adding accents to columns simple and easy to install without skilled labor. For information on availability, sizes and more contact your local AZEK Exteriors representative.







Shown:  
Reversible  
Beadboard

## Plentiful options for ceilings and walls

Beadboards and Beaded Sheets offer broad and beautiful coverage for ceilings under raised decks or above the porch. Tongue and Groove profiles can be oriented on walls horizontally or vertically. Just like all other AZEK Trim and Moulding, every product for exterior ceilings and walls is made from moisture-resistant, low-maintenance PVC and designed to elegantly complement and elevate the entire exterior for a long time, no matter the climate.

Choose your own aesthetic. Take advantage of flexible application and reversible designs. Which one you choose is a matter of personal taste; you can even mix them together to make a pattern. Painting is not required for protection but is certainly available as a design option.

## Finish the look with moulding

Add an architectural flair to the overall picture with AZEK Moulding. Shapes and styles abound from crowns to sills. See pages 24-27.



## Reversible Beadboard



AZEK® Beadboard is reversible with an edge and center bead on one side and a v-groove on the other, perfect for wainscoting and porch ceilings.

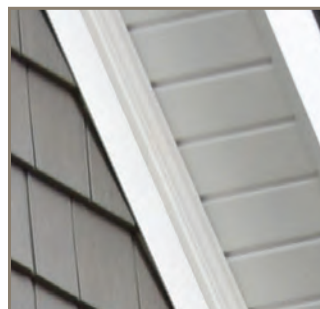
BEADBOARD	
ACTUAL	18'
5/8" x 3 1/2"	T
1/2" x 5 1/2"*	T

\* Features a nailing flange for easier installation.



Traditional  
Finish (T)

**T**-Traditional, Classic AZEK Trim: Both Sides Smooth  
**F**-Frontier, Classic AZEK Trim: Reversible, Smooth & Woodgrain  
**P**-PaintPro Technology AZEK: Reversible, Smooth & Woodgrain



Shown:  
Tongue & Groove

## Beadboard E & CB




AZEK Beadboard (E & CB) is certified UL580 class 90 wind gust uplift-resistant, making it ideal for use in coastal areas. Reversible and perfect for wainscoting with an edge and center bead on one side and a v-groove on the other.

### BEADBOARD

ACTUAL	18'
1/2" x 3 1/2"	<b>T</b>
3/4" x 3 1/2"	<b>T</b>
3/4" x 5 1/2"	<b>T</b>

### BEADED SHEET

ACTUAL	8'
1/2" x 4'	<b>T</b>

 Traditional  
Finish (**T**)

## Tongue and Groove




AZEK Tongue and Groove profiles, available in shiplap and reversible WP4/nickel gap form factors, offer enhanced design and installation flexibility.

### TONGUE & GROOVE SHIPLAP

ACTUAL	18'
3/4" x 5 1/2"	<b>T</b>
3/4" x 7 1/4"	<b>T</b>

### TONGUE & GROOVE NICKEL GAP/WP4 (REVERSIBLE)

ACTUAL	18'
3/4" x 5 1/2"	<b>T</b>

 Traditional  
Finish (**T**)



Beaded Sheet conveniently covers an area with one sheet instead of multiple beadboards. Saves time and money on installation.





Define the homeowner's personal style with AZEK® Moulding. With over 30 different profiles to mix and match, you can customize any build with a distinctive look. AZEK Sill profiles add water management as well as style to your project by directing water away from the structure.

#### BED MOULDING

Similar to crown moulding, a bed mould is used to cover the joint between the ceiling and wall.

#### RAMS CROWN

Consider installing Rams Crown at the top of a column or post, or use in place of a crown for a distinctive look.

#### CROWN MOULDING

Crown Moulding is used for a classic look, bridging the corner between the wall and ceiling.

#### BAND MOULDING

Band Moulding can be used alone or added to the base of a crown for a premium finish.

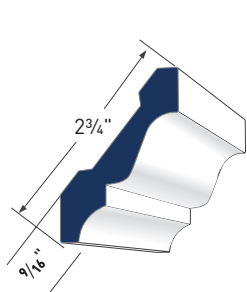


## AZEK Moulding is the most beautiful high-performance line of mouldings available

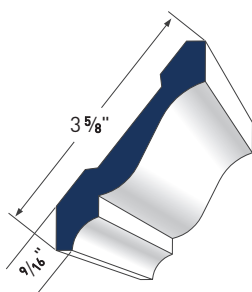
With crisp, architectural details reminiscent of premium wood mouldings, high-performance AZEK Moulding will last beautifully without the maintenance hassles associated with wood. Backed by AZEK's promise of high-quality and lasting performance, AZEK Moulding will retain a like-new appearance despite the tests of time and weather. AZEK Moulding offers greater stability and predictability when fastening. Unlike traditional wood moulding, AZEK Moulding resists moisture and insect damage and will not cup, rot or split.

# Crown Profiles

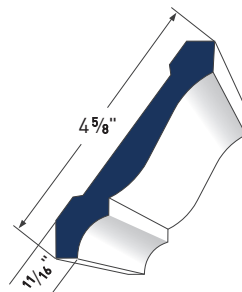
Crown moulding profiles are typically decorative mouldings designed for use along the intersection of a wall or ceiling. May be combined with other mouldings to create a built-up profile.



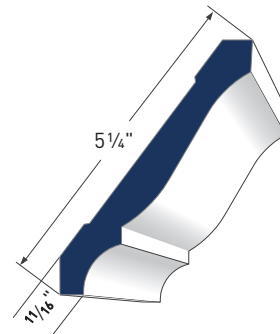
3" CROWN AZM-52  
LENGTH: 16'



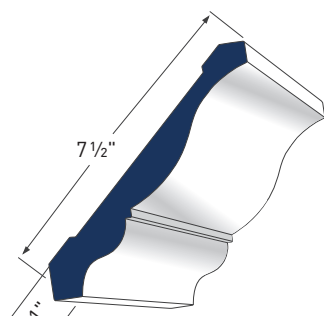
4" CROWN AZM-49  
LENGTH: 16'



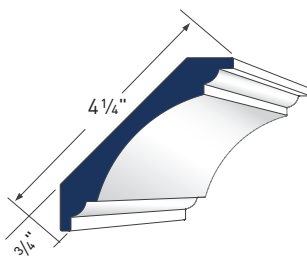
5" CROWN AZM-47  
LENGTH: 16'



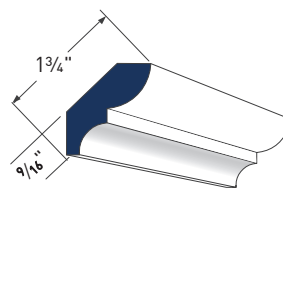
6" CROWN AZM-45  
LENGTH: 16'



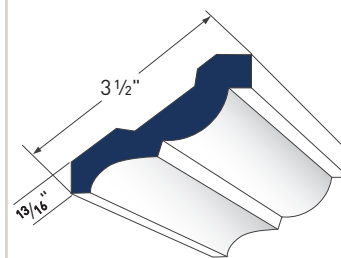
8" CROWN AZM-43  
LENGTH: 16'



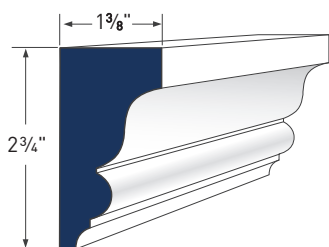
COVE MOULDING AZM-80  
LENGTH: 16'



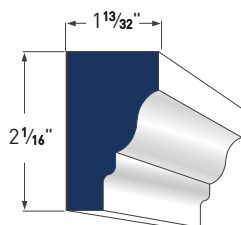
BED MOULDING AZM-75  
LENGTH: 16'



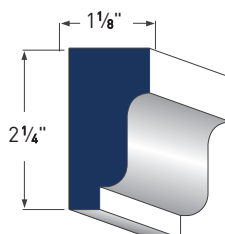
3 1/2" BED MOULDING AZM-28  
LENGTH: 16'



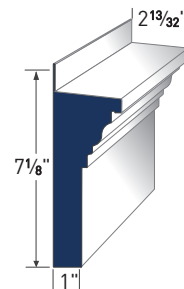
IMPERIAL RAKE CROWN  
AZM-6937  
LENGTH: 16'



RAMS CROWN  
AZM-6934  
LENGTH: 16'



SOLID CROWN  
AZM-7954  
LENGTH: 16'



CROSSHEAD PEDIMENT  
AZM-6216  
LENGTH: 18'

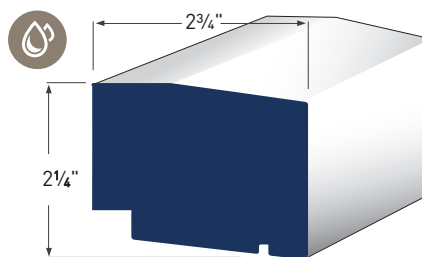


# Detail and Sill/Drip Profiles

AZEK® Drip profiles can be used as a water table or brick ledge for separation and watershed against two different materials. AZEK's Sill profiles shed water and offer architectural detail.

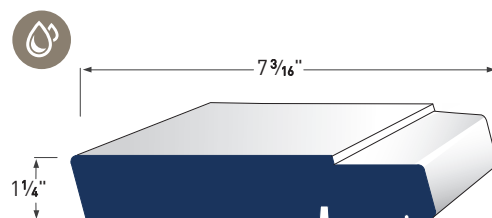


Denotes Water Management Drip Edge



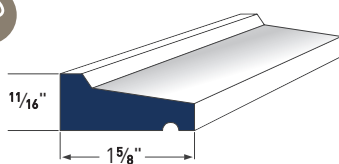
**FARMHOUSE SILL AZM-7640**

LENGTH: 16'



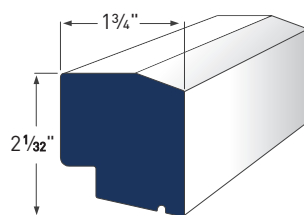
**DOUBLE HUNG SILL AZM-7650**

LENGTH: 18'



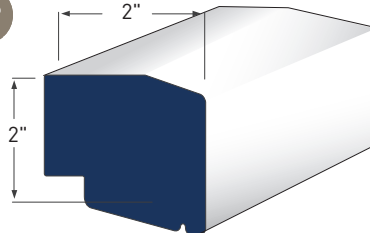
**DRIP CAP AZM-197**

LENGTH: 16'



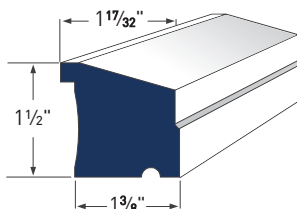
**HISTORIC SILL AZM-6930**

LENGTH: 16'



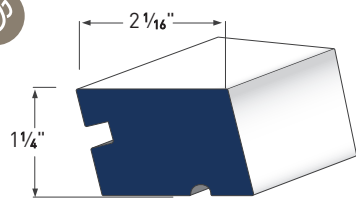
**LARGE SILL NOSE AZM-7979**

LENGTH: 16'



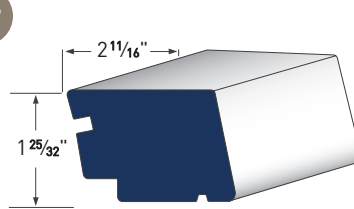
**SUB SILL NOSE AZM-6933**

LENGTH: 16'



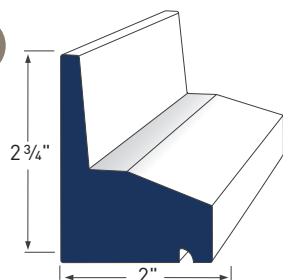
**WINDOW SILL NOSE AZM-7974**

LENGTH: 12'



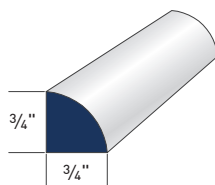
**LARGE HISTORIC SILL AZM-7958**

LENGTH: 16'



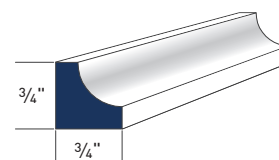
**WATER TABLE AZM-6935**

LENGTH: 18'



**QUARTER ROUND AZM-105**

LENGTH: 16'



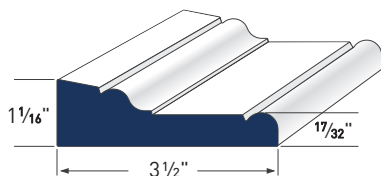
**SCOTIA AZM-93**

LENGTH: 16'

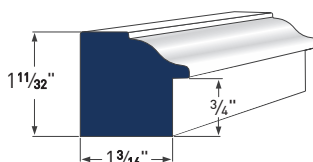
# Casing Profiles

Use AZEK® Casing Profiles as decorative moulding against a wall, door or window to create surrounds.

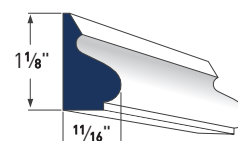
Add a touch of style to your framing.



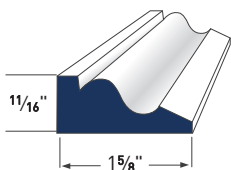
**ADAMS CASING AZM-97**  
LENGTH: 16'



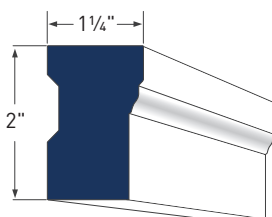
**BACK BAND AZM-6931**  
LENGTH: 16'



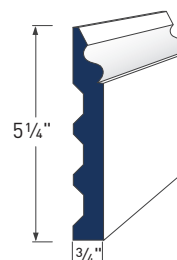
**BASE CAP AZM-164**  
LENGTH: 16'



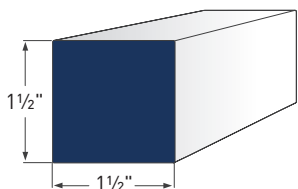
**BAND MOULDING AZM-217**  
LENGTH: 16'



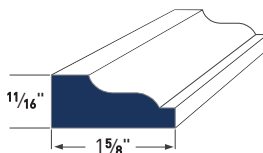
**BRICK MOULD AZM-180**  
LENGTHS: 16', 17' and 18'\*



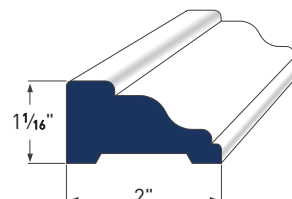
**COLONIAL BASE CAP AZM-163**  
LENGTH: 16'



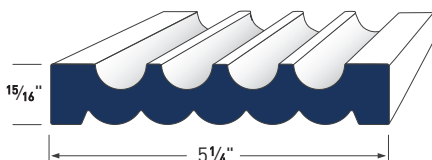
**SQUARE PROFILE AZM-236**  
LENGTH: 12'



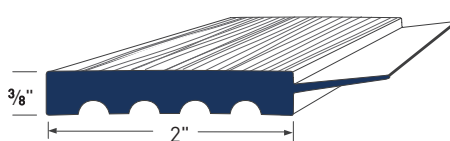
**SHINGLE MOULD AZM-210**  
LENGTH: 16'



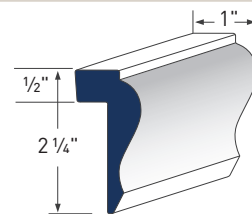
**RAKE MOULDING AZM-287**  
LENGTH: 16'



**FLUTED/REEDED AZM-606**  
LENGTH: 16'



**GARAGE DOOR THERMOSTOP AZM-6936**  
LENGTHS: 7', 9', and 16'



**WAINSCOT CAP AZM-284**  
LENGTH: 16'

\*18' Brick Mould (AZM-180) is available in full units only and cannot be ordered via the Pick & Pack program.





## Creative freedom meets innovative efficiency with AZEK® Surround designs

Drawing inspiration from architectural archives and a diverse trim collection, AZEK designers created a series of classic window and door surround designs to make style choices simple. Single-structure, pre-milled profiles reduce costly carpentry and assembly steps. These trim and moulding profiles are built up with varying shadow-line compositions, visual weights and widths, then matched with complementary sill profiles to give each surround its own persona. AZEK Surround designs bring sophisticated styling and moisture management to your homes without breaking the budget.

This assembly replicates a classic surround with subtle detail. An attractive one-piece crown mould and wide head makes installation a breeze. The Historic Rams Head surround delivers an intriguing yet simple aesthetic and is commonly used in Arts and Crafts-styled homes. The Historic Sill should be used with this surround.

TO CREATE THE HISTORIC RAMS HEAD SURROUND, USE THE PROFILES BELOW

**A**  
CROSSHEAD PEDIMENT  
AZM-6216  
LENGTH: 18'



**B**  
CASING: 5/4 x 4  
APRON: 5/4 x 4



**C**  
HISTORIC SILL  
AZM-6930  
LENGTH: 16'



This surround grouping features horizontal stepping, casting distinct shadow lines. With its tall head and cap combination, the Stateside is best suited for large window or door arrangements, especially on historic home designs that call for dramatic horizontal definition. Match with the Historic Sill or Window Sill Nose.

TO CREATE THE STATESIDE SURROUND, USE THE PROFILES BELOW

**A**  
CAP: 6/4 x 2-1/2  
DRIP CAP: 5/4 x 4  
HEAD: 5/4 x 6  
CROSS STRIP: 4/4 x 2  
CASING: 5/4 x 4 or 6  
APRON: 5/4 x 4 or 6



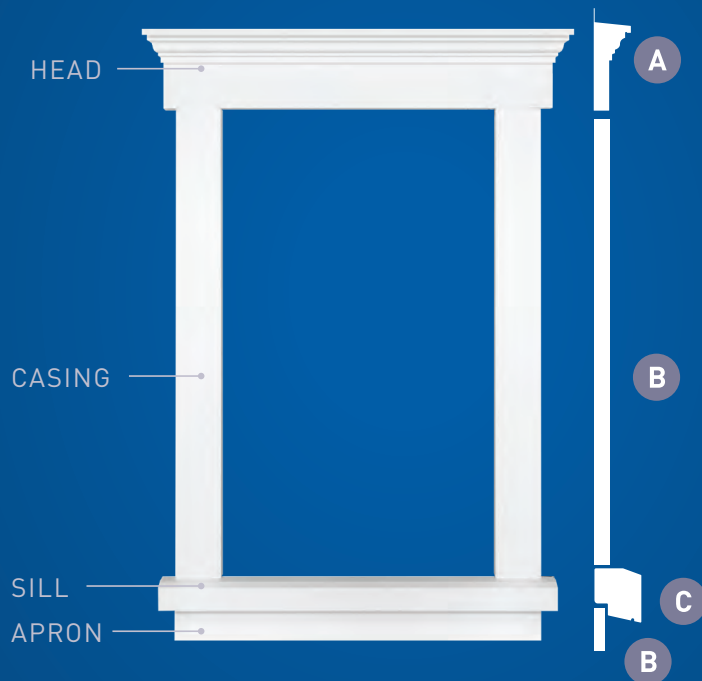
**B**  
HISTORIC SILL  
AZM-6930  
LENGTH: 16'



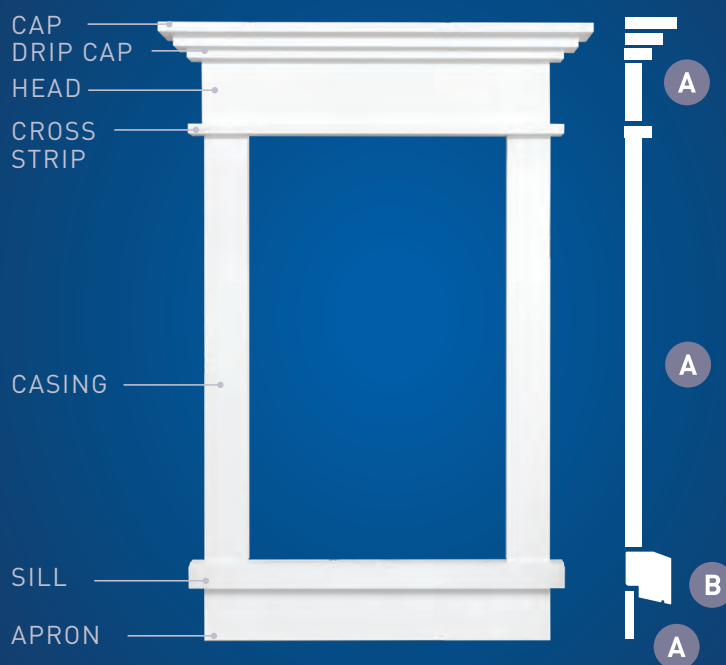
OR USE  
WINDOW SILL NOSE  
AZM-7974  
LENGTH: 12'



## Historic Rams Head

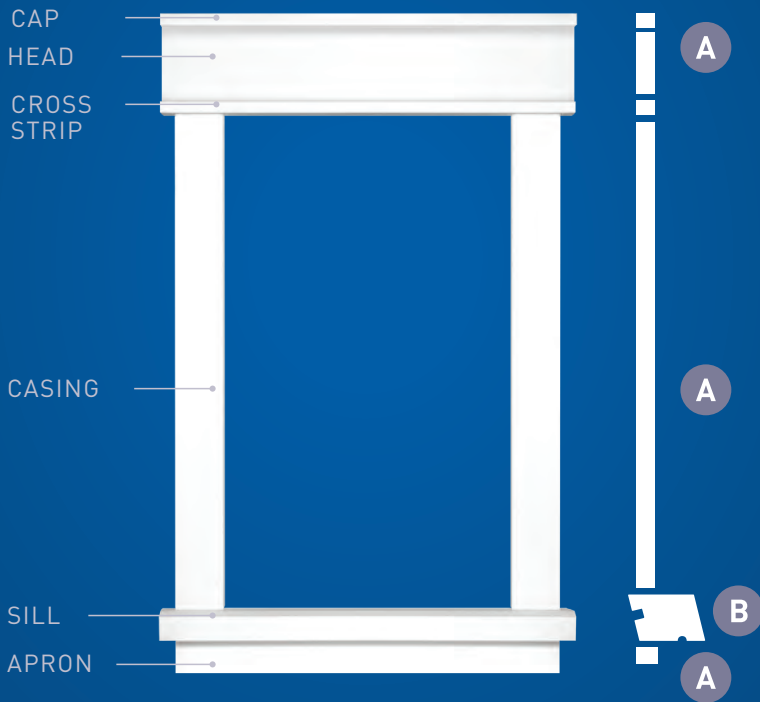


## Stateside





# Double Cross Head



For clean, versatile styling, the Double Cross Head surround accentuates strong horizontal shadow lines above and below the smooth head member. The effect complements other trim detailing around the home without appearing overly decorative. The Window Sill Nose assembly is recommended.

TO CREATE THE DOUBLE CROSS HEAD SURROUND, USE THE PROFILES BELOW

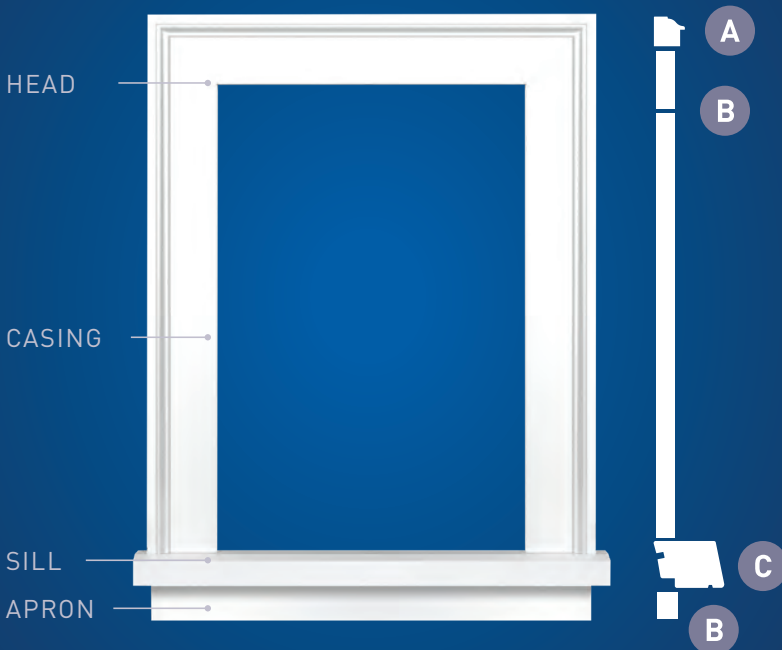
**A**  
CAP: 4/4 x 2  
HEAD: 5/4 x 6  
CROSS STRIP: 4/4 x 2  
CASING: 5/4 x 6  
APRON: 5/4 x 4 or 6



**B**  
WINDOW SILL NOSE  
AZM-7974  
LENGTH: 12'



# Historic Back-Band



Featuring an edge detail around the casing and head elements, the defined shadowing in the Historic Back-Band adds depth and width to window and door treatments.

Use either the Historic Sill or moulded apron assembly to enhance this combination.

TO CREATE THE HISTORIC BACK-BAND SURROUND, USE THE PROFILES BELOW

**A**  
BACK BAND  
AZM-6931  
LENGTH: 16'



**B**  
HEAD: 4/4 x 6  
CASING: 4/4 x 6  
APRON: 4/4 x 6



**C**  
LARGE HISTORIC SILL  
AZM-7958  
LENGTH: 16'



While compatible for a wide variety of traditional styles, the Clean and Simple surround is best suited for small- to medium-size windows. This assembly is a cost-effective solution that creates smooth, understated framing. The Window Sill Nose or moulded apron assembly are recommended for this assembly.

TO CREATE THE CLEAN AND SIMPLE SURROUND, USE THE PROFILES BELOW

**A**

HEAD: 5/4 x 6  
CASING: 5/4 x 4  
APRON: 5/4 x 4

**B**

WINDOW SILL NOSE  
AZM-7974  
LENGTH: 12'



The Crowned Bandit surround is ideal when a stronger vertical presence or higher level of detail is desired versus a linear approach. It's typically used to complement other moulded elements found in cornices, frieze banding and columns. Finish with the Large Historic Sill profile.

TO CREATE THE CROWNED BANDIT SURROUND, USE THE PROFILES BELOW

**A**

CAP: 4/4 x 4  
CASING: 4/4 x 6  
APRON: 5/4 x 4 or 6

**B**

4" CROWN  
AZM-49  
LENGTH: 16'

**C**

BACK BAND  
AZM-6931  
LENGTH: 16'

**D**

LARGE HISTORIC SILL  
AZM-7958  
LENGTH: 16'



## Clean and Simple

HEAD

CASING

SILL

APRON

**A****A****B****A**

## Crowned Bandit

CAP

CROWN

BACK  
BAND

CASING

SILL

APRON

**A****B****C****A****D****A**





Available in Classic  
AZEK Trim and  
PaintPro® Trim

## Cortex® for AZEK® Trim

Save time, money and labor costs with Cortex for AZEK Trim. The only concealed fastening system that quickly and easily fastens AZEK Trim to your building project comes with collated strips to make fastening up to 50% faster. The unique bit sets screws below the surface and plugs made of AZEK Trim tap in for a clean, flush finish. The collated strips of plugs minimize handling to save valuable time on the jobsite. No mess and or fading over the life of the project. Plus, Cortex fasteners offer a stronger connection than nails.

- Fast and easy: eliminates the need to caulk, sand and paint each nail hole
- Plugs made out of same AZEK trim material; eliminates fading or streaking, keeps trim smooth and uniform
- Can be painted (available in Classic AZEK Trim and PaintPro Trim)
- Guaranteed corrosion resistance for life of the project; ACQ approved
- The felt tip on the unique bit prevents surface marring while driving fasteners securely below the trim surface

### BETTER FASTENER, BETTER AESTHETICS



Make installation faster and easier with collated strips of Cortex plugs.



When using PaintPro® Trim, choose PaintPro Cortex plugs and paint to match trim color.



Drive fastener at 90° angle to preset level below trim surface.



Place plug with trim surface side up into hole. Gently tap plug until flush with the trim.



## Adhesives and Tools

Use adhesives, sealants and accessories engineered specifically to bond with PVC products. The AZEK® solvent-free structural adhesive system is designed for fast, easy installation and enduring strength.

- Helps prevent trim joints from separating
- Provides nail and gap-filling solutions engineered for PVC
- Resists yellowing
- Bonds PVC to PVC, steel, aluminum, masonry and wood
- Meets EPA VOC and CARB specifications

AZEK Adhesives give you a permanent solution for core-to-core bonding, surface bonding, sealing and filling PVC trim and moulding for an attractive finish.

### RIGHT PRODUCT, RIGHT APPLICATION



Use AZEK Cellular PVC Cement for securing joints and other trim connections requiring tight compression.



Use AZEK Fast Cure and Slow Cure to fill gaps and other trim connections that do not require tight compression. Use a putty knife to distribute and sand when dry for a smooth finish.



Apply Fast Cure or Slow Cure on trim with rough edges, then sand for a smooth finish.



Use AZEK Nail Eraser to smooth surfaces marked by nails with small surface heads.



# Engineered adhesives for easy application

Quickly and securely bond trim to multiple surfaces

## FAST CURE 220 ML

AAD220MLFCS

- White, two-part acrylic-based adhesive ideal for bonding AZEK to AZEK products; also bonds PVC to wood, metal, brick, vinyl, glass and other PVC
- Work time 4-7 minutes at 70°F after mixing with Qwik-Mixer; fully cures in 24 hours
- Fills nail holes and gaps up to 1/8"
- Requires Qwik-Mixer for easy mixing and dispensing



## SLOW CURE 220 ML

AAD220MLSCS

- White, two-part acrylic-based adhesive ideal for bonding AZEK to AZEK products; also bonds PVC to wood, metal, brick, vinyl, glass and other PVC
- Work time 15-25 minutes at 70°F after mixing with Qwik-Mixer; fully cures in 24 hours
- Fill nail holes and gaps up to 1/2"
- Requires Qwik-Mixer for easy mixing and dispensing



**Fast Cure Starter Kit**  
2 Qwik-Mixers  
Fast Cure Adhesive 50 ml  
Caulking Gun Adapter

AAD50MLFCSK



**Slow Cure Starter Kit**  
2 Qwik-Mixers  
Slow Cure Adhesive 50 ml  
Caulking Gun Adapter

AAD50MLSCSK

Fast Cure and Slow Cure both work best filling gaps around trim and with adhesions not requiring a tightly compressed fit. After full curing, glued seams are stronger than the trim itself. Sand excess adhesive from the seam once dry for a smooth finish and paint if desired.

## CELLULAR PVC CEMENT

Clear, contact-style adhesive bonds with PVC in a fast working time. Ideal for securing joints. Creates a powerful and reliable material bond with no sanding or scraping required.

4 oz: AAD004OZ, 8 oz: AAD008OZ,  
16 oz: AAD016OZ, 32 oz: AAD032OZ,  
128 oz: AAD128OZ, 640 oz: AAD640OZ

- 24-hour curing time
- Clamp 24-48 hours for best results
- Water soluble for easy cleanup when surfaces still wet
- Convenient applicator built into lid
- Use AZEK Adhesive to connect trim when a tight compression is required, such as connecting trim end-to-end (scarf joints) and at corners (miter joints)



## FILL & FLEX

Use for expansion and contraction joints on PVC trim boards. Seals gaps around windows and doors. Slow curing, one-part, urethane-based sealant with high level of flexibility and elongation to absorb expansion and contraction from heat or cold.

AAD300MLFF

- Premium-grade TiO2 pigments
- Resists long-term yellowing
- Allows ample work time
- 300 ml



# Accessories



## QWIK-MIXERS (24/PK)

Required dispenser for Fast Cure and Slow Cure AZEK® Adhesive products. The resin and catalyst blend together as they travel down the tube to the applicator tip. Ensures 1:1 ratio mix and provides easy adhesive application. 24 per pack.

50 ml: AAD50MLSQM

220 ml: AAD220MLQM



## PVC TRIM NAIL ERASERS

Fills finish nail holes in PVC trim. White color perfect matches AZEK trim. Resists yellowing.

.5 oz: AADNEBLIS



## CAULKING GUN ADAPTER

Tool adapter for caulking guns.

AAD50MLCGA



## MANUAL 50 ML DISPENSE GUN

Made of highly engineered plastic to be lightweight and powerful. Easy loading breech provides secure cartridge fit.

AAD50MLMG



## MANUAL 220 ML DISPENSE GUN

Its 26:1 mechanical advantage dispenses high and low viscosity adhesives with less user fatigue. Designed to maximize durability.

AAD220MLHF



## PLASTIC JOINING BISCUIT

PVC-compatible biscuits. Easy way to join, seal and finish PVC Trim.

BISCUIT PACK OF 50: AADPJB

## Contractor and Builder Information

AZEK® Trim and AZEK Moulding should be installed using the same good building principles used to install wood trim and mouldings and in accordance with the local building codes and established installation guidelines. AZEK accepts no liability or responsibility for the improper installation of this product.

AZEK Trim and AZEK Moulding may not be suitable for every application and it is the sole responsibility of the installer to be sure that AZEK Trim and AZEK Moulding are fit for the intended use. Since all installations are unique, it is also the installer's responsibility to determine specific requirements in regard to each trim and moulding application. AZEK recommends that all applications be reviewed by a licensed architect, engineer or local building official before installation.

Technical information and AZEK Trim and AZEK Moulding installation guides are available at [AZEKexteriors.com/resources](http://AZEKexteriors.com/resources) or from a local AZEK dealer. For further assistance, please call AZEK Customer Service at **877-ASK-AZEK (877-275-2935)** or visit our website at [AZEKexteriors.com](http://AZEKexteriors.com).





AZEK BUILDING PRODUCTS  
1330 W. Fulton Street, Suite 350 | Chicago, IL 60607  
©2019 AZEK Building Products.  
For more information please visit  
[AZEKexteriors.com](http://AZEKexteriors.com) or call 877-ASK-AZEK

LIT-ATRIMMOULDPP REV 10 /19